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MATERIAL SAFETY DATA SHEET

No. 164

PRODUCT NAME 5% Carbon Dioxide and 5% Oxygen in Nitrogen	CAS # CO ₂ = 124-3i8-9 O ₂ = 7782-44-7	N₂= 7727-37-9
TRADE NAME AND SYNONYMS Compressed gas, n.o.s. (D.O.T.)	DOT I.D. No.:	UN 1 956
CHEMICAL NAME AND SYNONYMS 5 molar % Carbon Dioxide and 5% Molar Oxygen in Nitrogen	DOT Hazard Class:	Division 2.2
ISSUE DATES AND REVISIONS January 1997	Formula	5 Molar % CO ₂ and 5 Molar % O ₂ in N ₂
	Chemical Family:	Gas Mixture

HEALTH HAZARD DATA

<p>TIME WEIGHTED AVERAGE EXPOSURE LIMIT Carbon dioxide TWA= 5,000 Molar PPM and its STEL is 30,000 Molar PPM (ACGIH 1996). OSHA 199` PEL (8Hr. TWA) for carbon dioxide= 5,000 Molar PPM. (Continued on Page 4)</p>
<p>SYMPTOMS OF EXPOSURE Concentrations of 20-30 percent of these mixtures when inhaled with adequate oxygen in the air will cause an increase in the respiratory rate. Higher concentrations will cause headache, nausea and eventual unconsciousness.</p>
<p>TOXICOLOGICAL PROPERTIES Carbon dioxide is the most powerful cerebral vasodilator known. Inhaling large concentrations causes rapid circulatory insufficiency leading to coma and death. Chronic harmful effects are not known, from repeated inhalation of low (20-30%) concentrations of these mixtures.</p> <p>Neither carbon dioxide or nitrogen are listed in the IARC, NTP or by OSHA as a carcinogen or potential carcinogen.</p> <p>Persons in ill health where such illness would be aggravated by exposure to this mixture should not be allowed to work with or handle this product.</p>
<p>RECOMMENDED FIRST AID TREATMENT PROMPT MEDICAL ATTENTION IS MANDATORY IN ALL CASES OF OVEREXPOSURE TO THIS MIXTURE. RESCUE PERSONNEL SHOULD BE EQUIPPED WITH SELF-CONTAINED BREATHING APPARATUS.</p> <p><u>Inhalation:</u> Conscious persons should be assisted to an uncontaminated area and inhale fresh air. Quick removal from the contaminated area is most important. Unconscious persons should be moved to an uncontaminated area, assisted respiration and supplemental oxygen. Further treatment should be symptomatic and supportive.</p>

Information contained in this material safety data sheet is offered without charge for use by technically qualified personnel at their discretion and risk. All statements, technical information and recommendations contained herein are based on tests and data which we believe to be reliable, but the accuracy or completeness thereof is not guaranteed and no warranty of any kind is made with respect thereto. This information is not intended as a license to operate under or a recommendation to practice or infringe any patent of this Company or others covering any process, composition of matter or use. Since the Company shall have no control of the use of the product described herein, the Company assumes no liability for loss or damage incurred from the proper or improper use of such product.

HAZARDOUS MIXTURES OF OTHER LIQUIDS, SOLIDS, OR GASES

None

PHYSICAL DATA

BOILING POINT See Page 4	LIQUID DENSITY AT BOILING POINT See Page 4
VAPOR PRESSURE See Page 4	GAS DENSITY AT 70°F, 1 atm .07504 lb/ft ³ (1.202 kg/m ³)
SOLUBILITY IN WATER See Page 4	FREEZING POINT See Page 4
EVAPORATION RATE N/A (Gas)	SPECIFIC GRAVITY (AIR=1) @ 70°F (21.1°C)= 1.00
APPEARANCE AND ODOR Colorless, odorless gas	

FIRE AND EXPLOSION HAZARD DATA

FLASH POINT (Method used) N/A	AUTO IGNITION TEMPERATURE N/A	FLAMMABLE LIMITS % BY VOLUME (See Page 4) LE N/A UEL N/A
EXTINGUISHING MEDIA Nonflammable, inert gas		ELECTRICAL CLASSIFICATION Nonhazardous
SPECIAL FIRE FIGHTING PROCEDURES None		
UNUSUAL FIRE AND EXPLOSION HAZARDS If cylinders are involved in a fire, safely relocate or keep cool with water spray.		

REACTIVITY DATA

STABILITY Unstable		CONDITIONS TO AVOID None
Stable	X	
INCOMPATIBILITY (Materials to avoid) None		
HAZARDOUS DECOMPOSITION PRODUCTS None		
HAZARDOUS POLYMERIZATION May Occur		CONDITIONS TO AVOID
Will Not Occur	X	None

SPILL OR LEAK PROCEDURES**STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED**

Evacuate all personnel from a affected area. Use appropriate protective equipment. If leak is in container or container valve, contact your closest supplier location or call the emergency telephone number listed herein.

WASTE DISPOSAL METHOD

Do not attempt to dispose of waste or unused quantities. Return in the shipping container properly labeled, with any valve outlet plugs or caps secured and valve protection cap in place to your supplier. For emergency disposal assistance, contact your closest place to your supplier. For emergency disposal assistance, contact your closest supplier location or call the emergency telephone number listed herein.

SPECIAL PROTECTION INFORMATION

RESPIRATORY PROTECTION (Specify type)	Positive pressure air line with mask or self-contained breathing apparatus should be available for emergency use.		
VENTILATION See Local Exhaust	LOCAL EXHAUST See Page 4	SPECIAL	N/A
	MECHANICAL (Gen.) N/A	OTHER	N/A
PROTECTIVE GLOVES As required			
EYE PROTECTION Safety goggles or glasses			
OTHER PROTECTIVE EQUIPMENT Safety shoes			

SPECIAL PRECAUTIONS*

SPECIAL LABELING INFORMATION			
DOT Shipping Name:	Compressed Gas, n.o.s.	DOT Hazard Class:	Division 2.2
DOT Shipping label:	Nonflammable Gas	I.D. No.:	UN 1956
SPECIAL HANDLING RECOMMENDATIONS			
<p>Use only in well-ventilated areas. Valve protection caps must remain in place unless container is secured with valve outlet piped to use point. Do not drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Use a pressure reducing regulator when connecting cylinder to 70psi pressure (<3,000 psig) piping or systems. Do not heat cylinder by any means to increase the discharge rate of product from the cylinder. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder.</p> <p>For additional handling recommendations, consult Compressed Gas Association's Pamphlets P-1, P-14, and Safety Bulletin SB-2.</p>			
SPECIAL STORAGE RECOMMENDATIONS			
<p>Protect cylinders from physical damage. Store in cool, dry, well-ventilated area away from heavily trafficked areas and emergency exits. Do not allow the temperature where cylinders are stored to exceed 130°F (54°C). Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Full and empty cylinders should be segregated. Use a "first in-first out" inventory system to prevent full cylinders being stored for excessive periods of time.</p> <p>For additional storage recommendations, consult Compressed Gas Association's Pamphlets P-1, P-14, and Safety Bulletin SB-2.</p>			
SPECIAL PACKAGING RECOMMENDATIONS			
<p>These mixtures can be handled with most common structural materials. Moist carbon dioxide is corrosive by its formation of carbonic acid. For these applications, 316 309 and 310 stainless steels may be used as well as Hastelloy® A, B and C and Monel® Ferrous nickel alloys are slightly corroded.</p> <p>At normal temperatures this mixture is compatible with most plastics and elastomers.</p>			
OTHER RECOMMENDATIONS OR PRECAUTIONS			
<p>Compressed gas cylinders should not be refilled except by qualified producers of compressed gases. Shipment of a compressed gas cylinder which has not been filled by the owner or with his (written) consent is a violation of Federal Law (49CFR).</p>			

*Various Government Agencies (i.e. Department of Transportation, Occupational Safety and Health Administration, Food and Drug Administration and others) may have specific regulations concerning the transportation, handling, storage or use of this product which will not be reflected in this data sheet. The customer should review these regulations to ensure that he is in full compliance.

ACETYLENE

5% Carbon Dioxide and 5% Oxygen in Nitrogen Page 4

HEALTH HAZARD DATA

TIME WEIGHTED AVERAGE EXPOSURE LIMIT: (Continued)

Neither ACGIH or OSHA list a TWA for oxygen. Nitrogen is considered a simple asphyxiant by ACGIH with no listing by OSHA. Oxygen levels should be maintained at greater than 18 Molar percent at normal atmospheric pressure ($pO_2 > 135$ torr).

PHYSICAL DATA: (Continued)

BOILING POINT:	CO ₂ (Subl. Pt.)	= -109.3°F (-78.5°C)
	O ₂	= -297.3°F (-182.9°C)
	N ₂	= -320.5°F (-195.8°C)

LIQUID DENSITY AT BOILING POINT:	CO ₂ Solid Density =	97.5 lb/ft ³ (1562 kg/m ³)
	O ₂	71.23 lb/ft (1141 kg/m ³)
	N ₂	50.46 lb/ft ³ (808.3 kg/m ³)

VAPOR PRESSURE @ 70°F:	CO ₂	= 856 psia (5900 kPa)
	O ₂ and N ₂	= Above the critical temperature

SOLUBILITY IN WATER:	CO ₂ = Soluble
	O ₂ = Slightly
	N ₂ = Negligible

FREEZING POINT	CO ₂ = -69.8°F (-56.6°C) @ 75.1 psia (518 kPa)
	O ₂ = -361.8°F (-218.8°C)
	N ₂ = -346.0°F (-210.0°C)

SPECIAL PRECAUTIONS

OTHER RECOMMENDATIONS OR PRECAUTIONS: (Continued)

Always secure cylinders in an upright position before transporting them. transport cylinders in trunks of vehicles, enclosed vans, truck cabs or in passenger compartments. Transport cylinders secured in open flatbed or in open pick-up type vehicles.

SPECIAL PROTECTION INFORMATION

LOCAL EXHAUST:

To prevent accumulation above the TWA for carbon dioxide.